

Date: Thursday, 07/08/2008 2:00:29 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WASHER
Job Number : 41060	
Estimate Number : 13458	
P.O. Number :	Part Number : D34175
This Issue : 07/08/2008 S.O. No. :	Drawing Number : D3417 REV D
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : D
Previous Run : 40406	Material :
Written By : <u>JS 08.08.07.</u>	Due Date : 14/08/2008 Qty: 85 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New issue 08-07-09 JLM Verified By:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELINR12500	DELIN ROUND BAR 1.25"
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Comment: Qty.: 0.0311 f(s)/Unit Total : 2.6418 f(s)

Material: Delrin Round Bar 1.250

(M-DELIN-R1.250)

Batch: 1108460

Identify for D3417-3

JS 08.08.07
01.500
Rq 08/08/10

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA761 Rev: D & Dwg D3417 Rev: D

2-Deburr

Rq 02/08/10

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Rq 08/08/10

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JS 08/08/10

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST91
JS 08/08/11

Date: Thursday, 07/08/2008 2:00:29 PM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 41060

Part Number: D34175

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



85

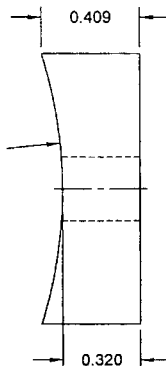
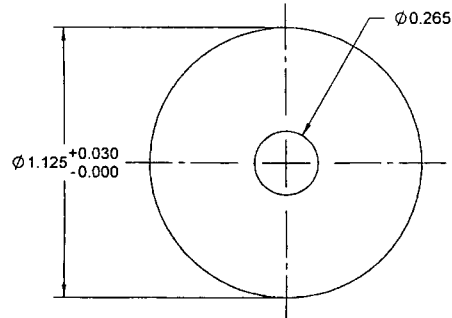
Comment: FINAL INSPECTION/W/O RELEASE

2008/08/11

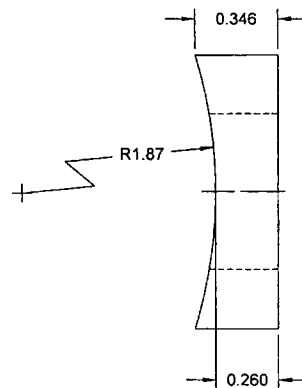
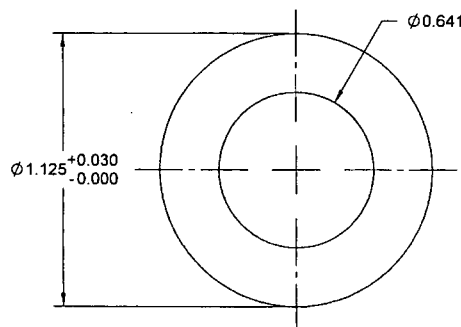
Job Completion



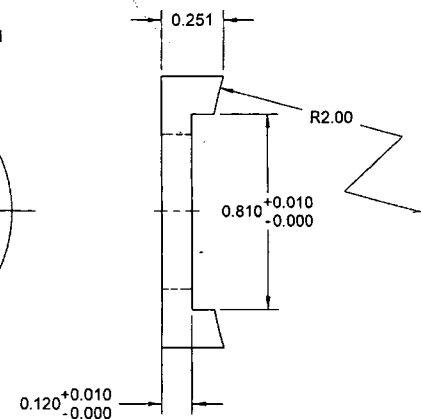
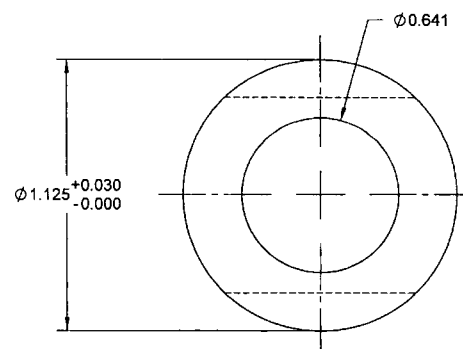
MF 08-08-11



D3417-1 WASHER



D3417-3 WASHER



D3417-5 WASHER \triangle

RELEASED
08-05-01 MP

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO. D3417	REV. D
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 2	
APPROVED	<i>[Signature]</i>	TITLE WASHER	SCALE
DE APPR.	<i>[Signature]</i>	NTS	
DATE	08.07.08	<small>COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

w/o 4/1060

